



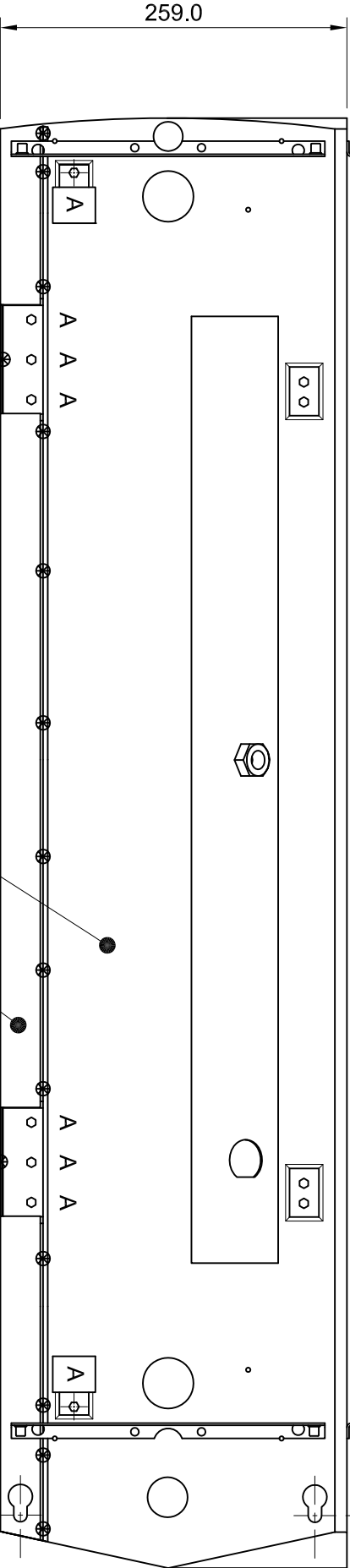
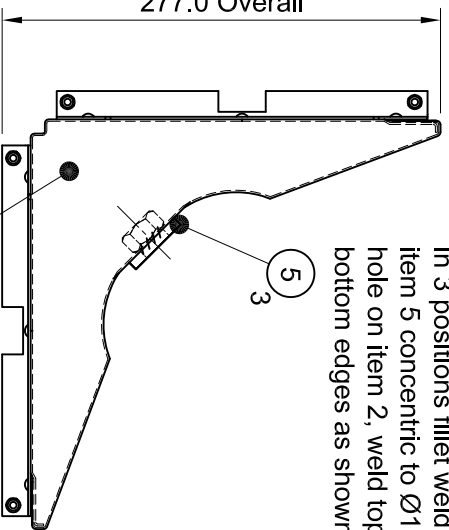
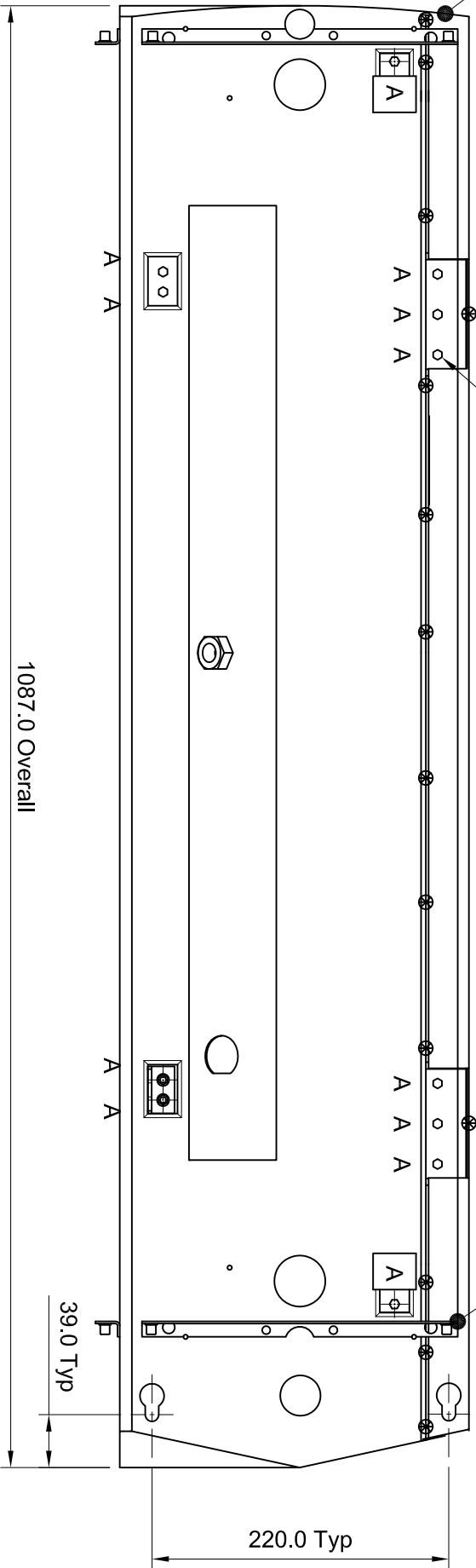
Continuously butt weld
item 4 to bottom edges
of items 1 and 2

After painting insert 24 off M4
hexagon gripserts at positions A

Puddle weld 4 off item 6 to
items 1 and 2 in positions as
shown, use 2 off location holes
and 3 off puddle weld holes

In 3 positions fillet weld
item 5 concentric to Ø18.0
hole on item 2, weld top and
bottom edges as shown

Continuously butt weld item 3
to top edges of items 1 and 2



Stitch weld item 1 to item 2
in 30 positions indicated thus: ☼

1

2

No.	Description	Qty	Drawing Number
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1	Front panel	1	260/14/052
2	Back panel	1	260/14/051
3	Top panel	1	260/14/053
4	Bottom panel	1	260/14/054
5	Spacer plate	3	260/14/018
6	Bracket	4	260/14/057

Note:
All welds to be dressed back flush
Mask all threads before painting

Material:
Refer to item drawing listed right

Finish:
Architectural grade polyester powder coated
Colour dark grey semi-gloss to match BS4800, 18B25

Remove all burrs and sharp edges unless otherwise stated
Tolerance unless otherwise stated to be ± 0.5mm

Title		
MKII TIMETABLE DISPLAY SOLAR DOUBLE CLUSTER WELDED ASSEMBLY		
Drawn	K.N.B.	Checked J.M.
Scale	1:5	Date 28.10.02
Drawing no.	260/14/050	Rev D