

IF IN DOUBT ASK

MIN BEND
RAD TYP

1A 330 DIA x 2mm THICK
MS FORMED PLATE.

29

JOIN
LINE

14.5

1B

330 DIA x 2mm THICK
M/S FORMED PLATE.

PUDDLE WELD ITEM
1A & 1B TO ITEM1C.
THROUGH Ø12 HOLE

FILLET WELD FLANGE
(1E) TO POST AS SHOWN

FILLET WELD M20 STUDDING
(1D) TO POST AS SHOWN

1D M20 x *85 LNG. M/S STUDDING
WELDED INTO TUBE

25 x 25 x 2.2 THK x 1570 LG.
SQUARE SECTION M/S
TUBE

Ø12.0 HOLE IN ITEM
1A & 1B. FOR WELDING

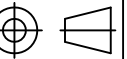
50 DIA FLANGE WITH
25 SQUARE CUT HOLE

25.0 APERTURE
ITEM 1A & 1B CUT
AWAY TO TAKE POST

NOTES:
FINISH: ALL VISIBLE WELDED SURFACES AND EDGES TO BE FINISHED SMOOTH AND FLUSH. COMPLETED ASSEMBLY TO DRESSED DOWN, DEGREASED AND PAINT FINISHED WITH POLYESTER POWDER COAT, COLOUR: SIGNAL YELLOW.

STITCH WELD ITEM1A
TO 1B. ALONG SEAM.
WELDS 20 MM LONG ON
50 MM PITCH

Do not scale
All dimensions in millimetres
Do not manually alter CAD drawings



D	30.05.14	Dim *35 was 25
		Stud length *85 was 75
C	25.01.14	ADDED POST FLANGE
B	28.09.13	COLOUR WAS WHITE
A	18-09-03	FIRST ISSUE
	Date	Revision



London Bus Services
Limited

172 Buckingham Palace Road
London SW1W 9TN
Telephone 020 7918 4475
Fax 020 7918 3567

TEMPORARY BUS STOP STANDARD DRAWING

Title
TEMPORARY BUS STOP POST

CALMS code	
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Drawn	Checked
RFG	JM

Scale	Date
1:2	18-09-03

Drawing no.	Rev
LBSL 875/01/002	D