



Do not scale  
All dimensions in millimetres  
Do not manually alter CAD drawings

Material:

Alchromed 1200  
LM6 Aluminium Alloy Die  
Casting.

Finish:

Architectural grade polyester  
powder coated.  
Colour Silver - Ref. EVODE  
PIQ 5314 + Clear Laquer - Ref.  
EVODE PAN 5214

Notes:

4mm nominal wall thickness  
throughout. All external faces  
to be free from distortion.

B	14.07.10	Added tooling details
A	10.05.07	FIRST ISSUE
	Date	Revision

Title		
SOLAR CANOPY TIMETABLE CLUSTER LOWER SKIRT CASTING		
Drawn	L.R.	Checked J.M.
Scale	NTS	Date 10.05.07
Drawing no.	260/15/005	Rev B

Remove all burrs and sharp edges unless otherwise stated  
Tolerance unless otherwise stated to be ± 0.2mm